



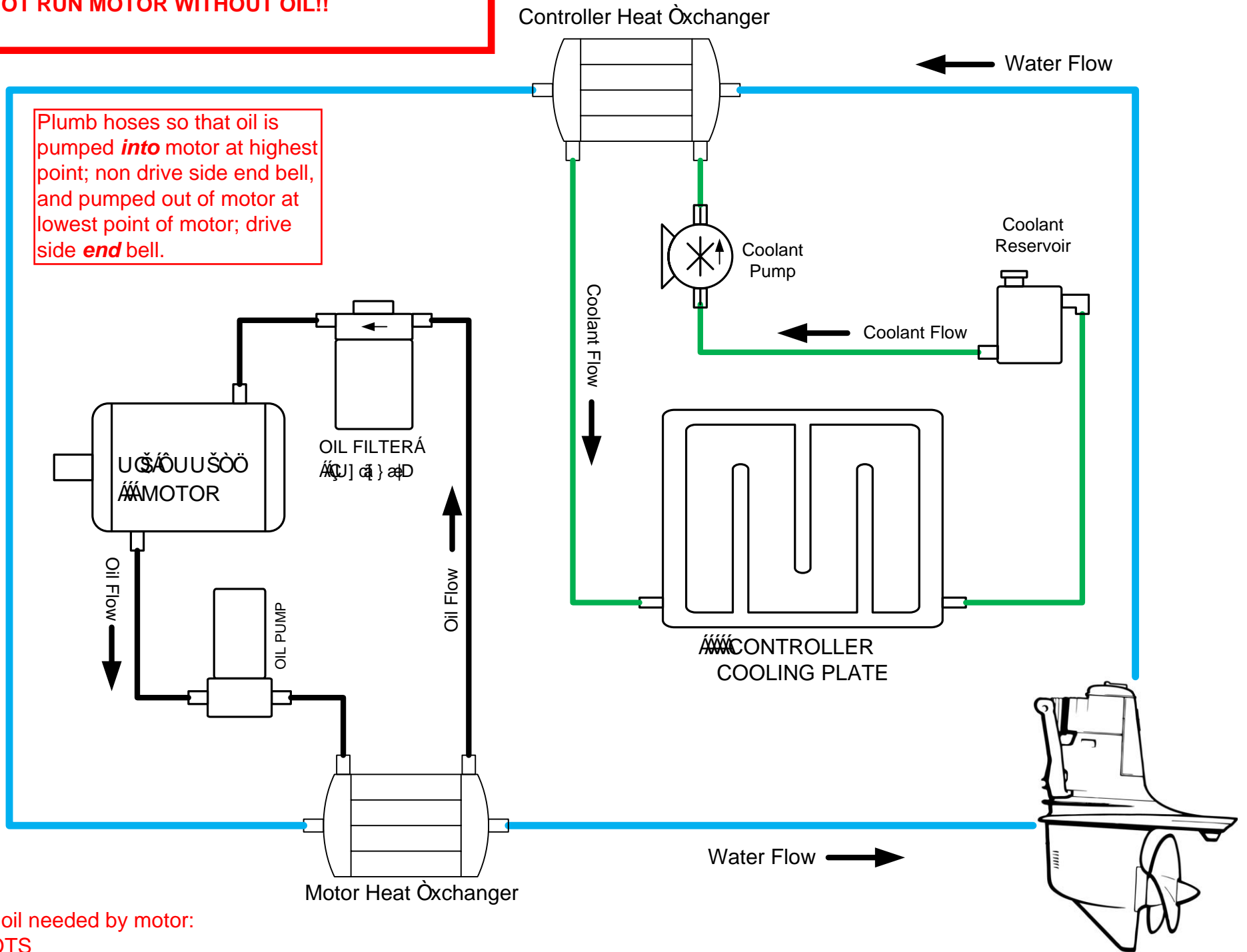
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OIL COOLED MOTOR OIL PLUMBING PATH

MARINE CONVERSION FOR OIL COOLED MOTOR APPLICATIONS

Date 4/1/15

DO NOT RUN MOTOR WITHOUT OIL!!



Plumb hoses so that oil is pumped **into** motor at highest point; non drive side end bell, and pumped out of motor at lowest point of motor; drive side **end** bell.

Amount of oil needed by motor:

AC-35: 4 QTS

AC-50: 5 QTS

AC-3Xx2: 6 QTS

IF MORE OIL IS NEEDED, PLEASE CONTACT US